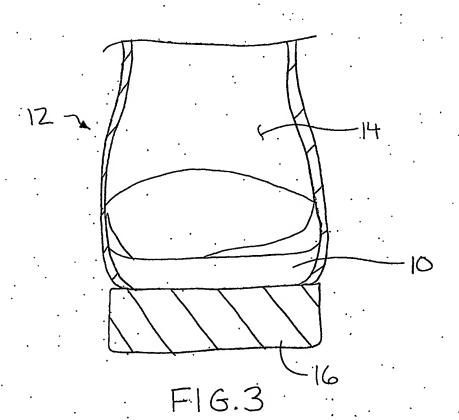
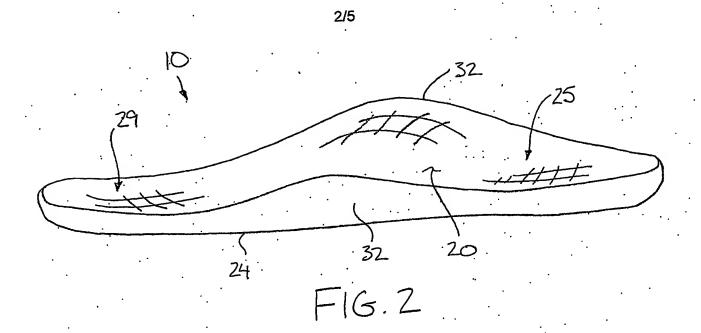


FIG. 1





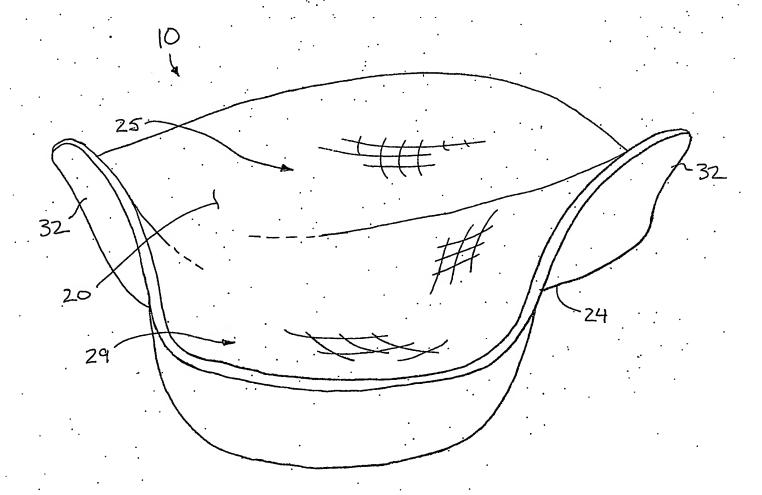
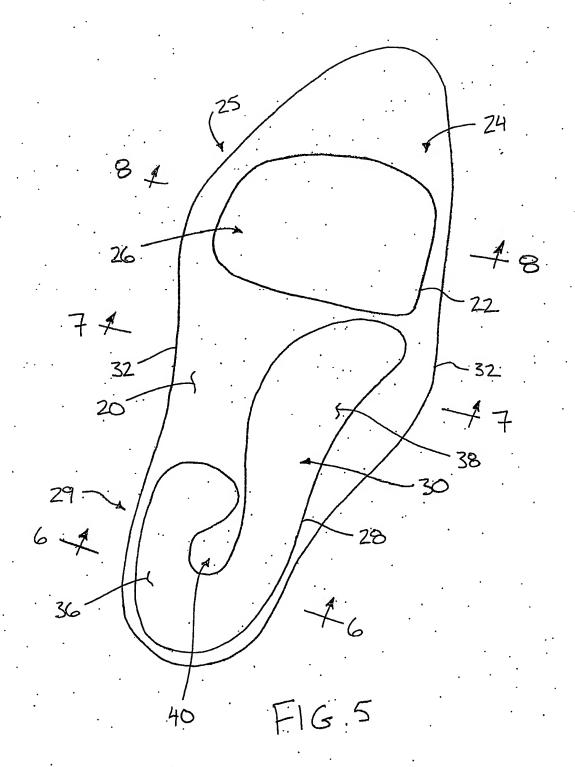
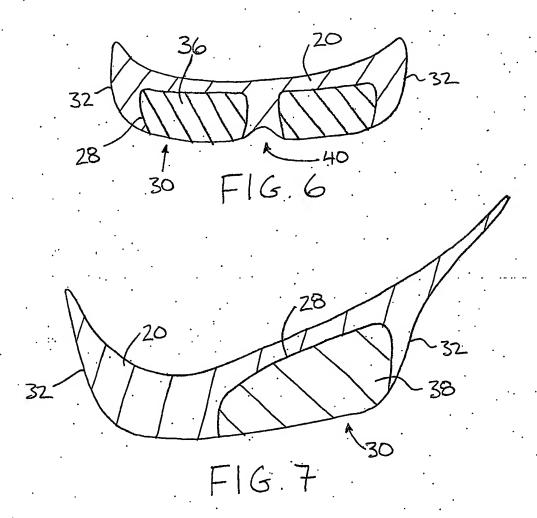
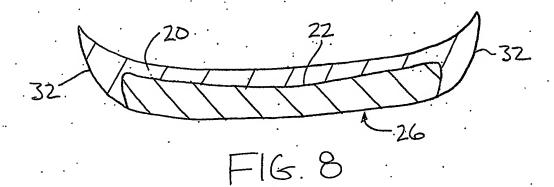


FIG. 4

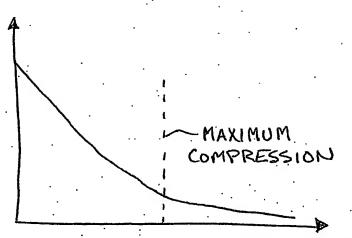
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MATERIAL THICKNESS



APPLIED FORCE OF COMPRESSION

FIG.9